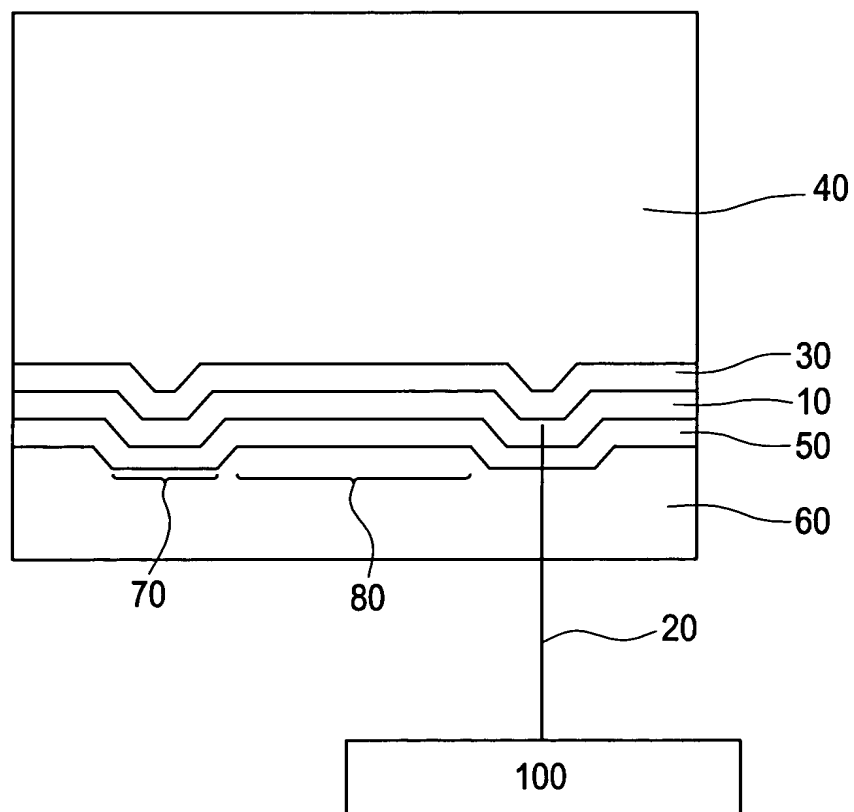
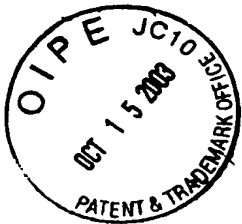


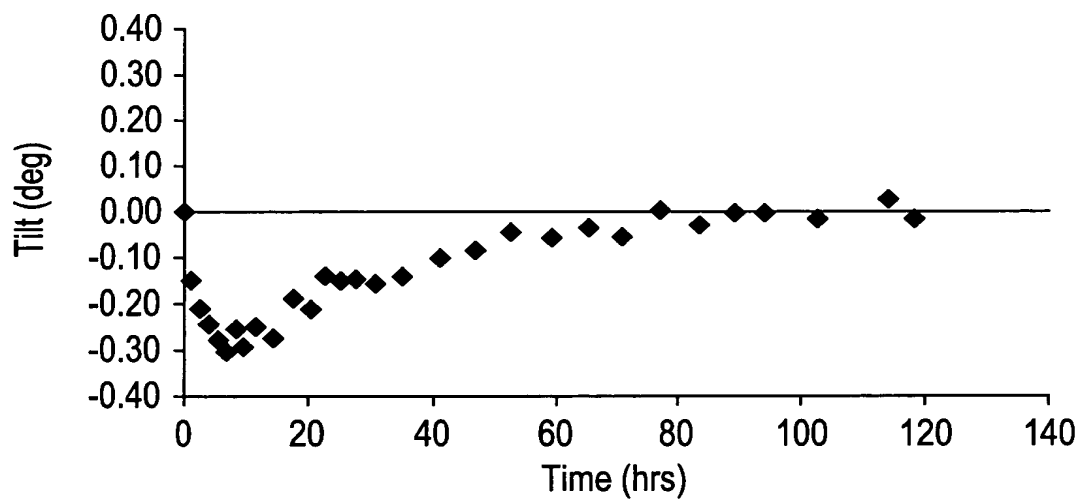
FIG. 1

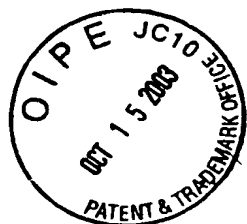




## FIG. 2

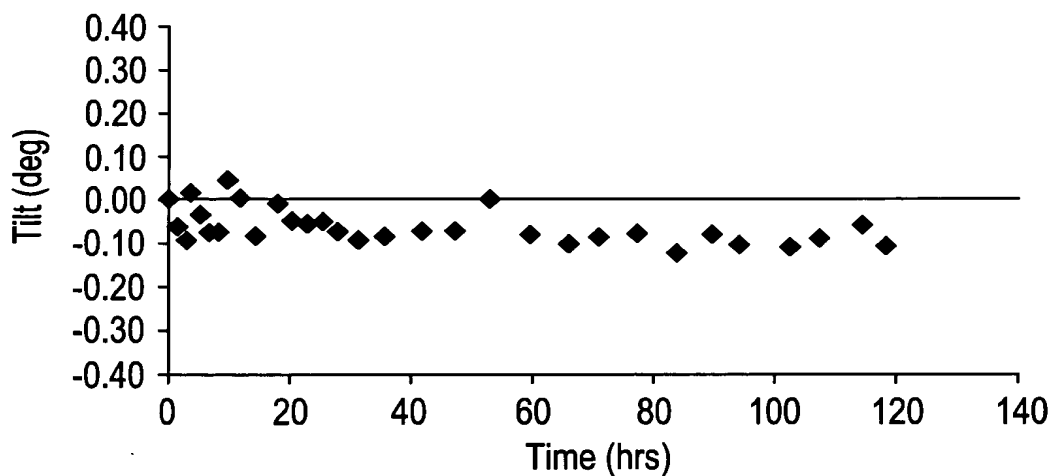
Radial Tilt @ 55mm: Humidity shock test  
OQ1050 Substrate + BPA-PC film

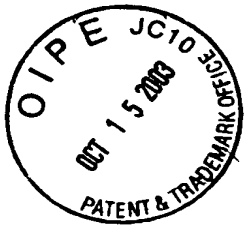




## FIG. 3

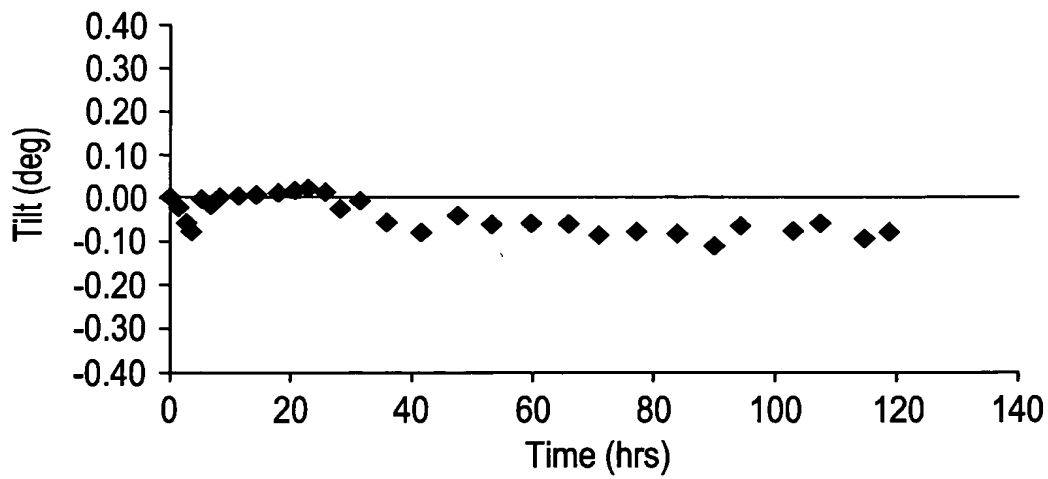
Radial Tilt @ 55mm: Humidity shock test  
Poly(phenylene ether)/polystyrene (50:50) substrate + BHPM-  
PC film

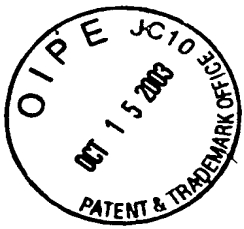




## FIG. 4

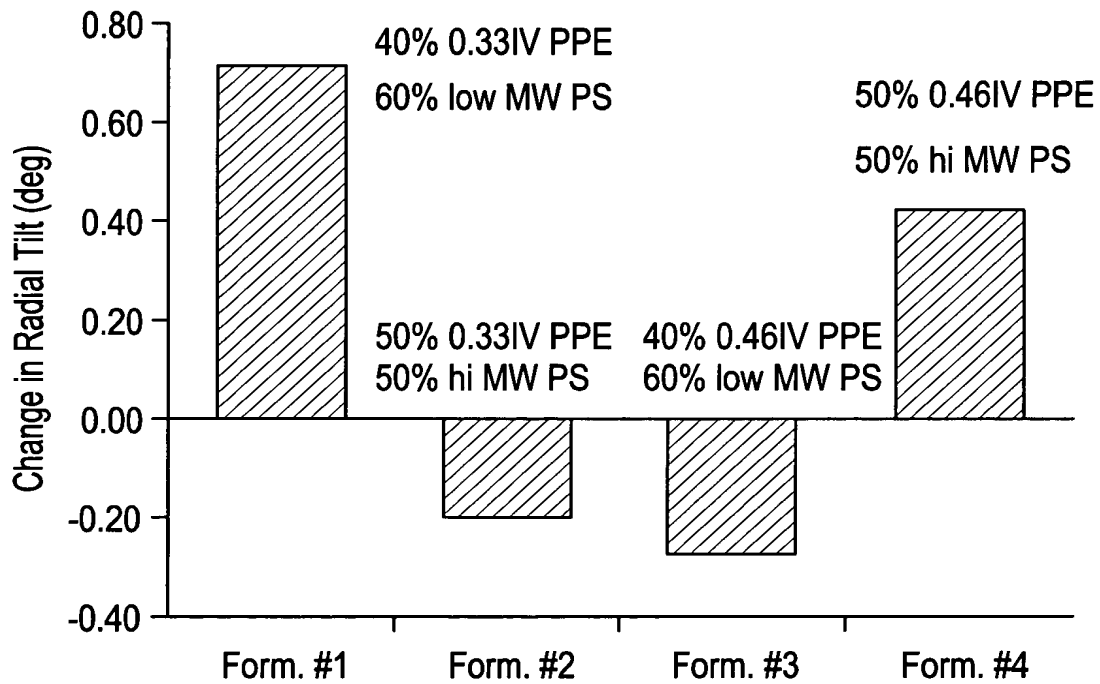
Radial Tilt @ 55mm: Humidity shock test  
Poly(phenylene ether)/polystyrene (50:50) substrate +  
BPA-PC film

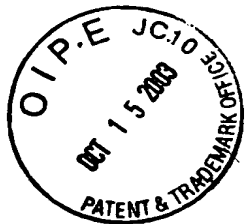




## FIG. 5

200 hrs of 80C aging  
PPE/PS substrates w/ BHPM-PC film

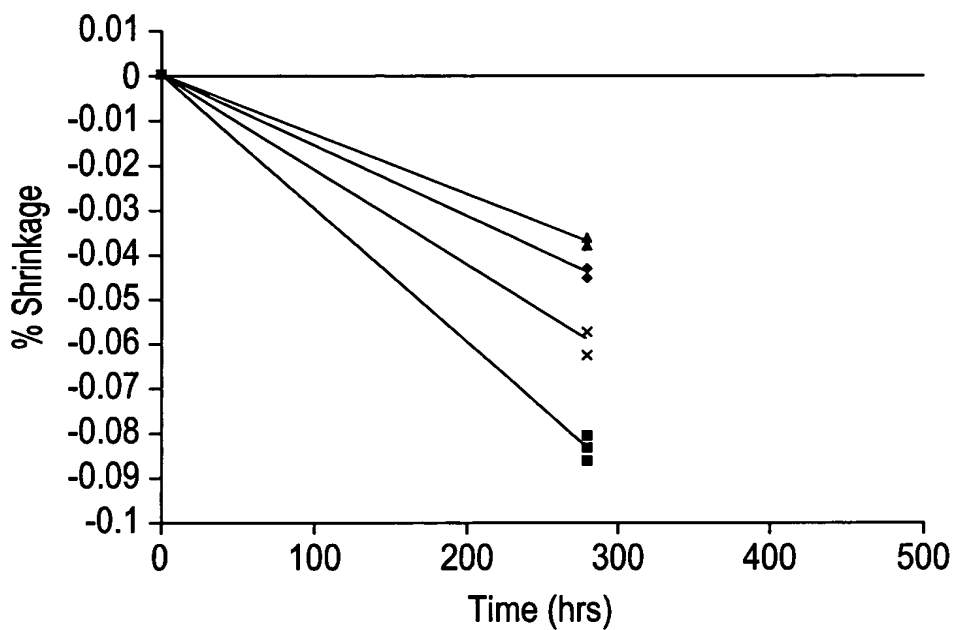




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## FIG. 6

Disk shrinkage as f(Molding)



- ♦ BPA control disk
- PPE/xPS disk: 330C melt, 100C mold, 30 clamp ton
- ▲ PPE/xPS disk: 330C melt, 120C mold, 15 clamp ton
- × PPE/xPS disk: 345C melt, 110 mold, 22.5 clamp ton